



Eco-Pickled Surface Coil Processing

Not just an alternative to acid pickling. It's the replacement.

EPS is an environmentally friendly, 100% replacement for acid pickling with the major extra advantage of an improved surface for paint and the ability to be used as a dry product.

Base Pickling Pricing (cwt)	
\$1.35	.067 - .280"
\$1.50	.281 - .375"
\$1.85	.050 - .066"
\$2.35	.040 - .049"
-\$0.10	200 ton/mo. Volume Disc.
-\$0.35	3X Speed - produces a clean "mostly" descaled product (click here to learn more)

\$300 min charge per coil

Specifications	
EPS Processing Includes Tension Leveling	
Gage Range	.040" - .375"
Incoming Coil Widths	36 - 74"
Max Coil Weight	55,000 lbs.
<i>Our slitter can break coils up to 80,000 lbs.</i>	
O.D.	36 - 84"
Entry ID	24 - 31"
Exit ID	24"
Min Coil Length	150 ft.
Oil (if ordered)	Ferrocote® 61 AUS

Pickling Price Modifiers (cwt)	
Base	Carbon Steel <50 ksi yield
+\$0.10	Carbon Steel 50-74 ksi yield *
+\$0.25	Carbon Steel 75-100 ksi yield *
+\$0.50	Carbon Steel 101-150 ksi yield *
+\$1.25	Silicon Steel - all grades
+\$1.50	Stainless HR Annealed

** see detailed capabilities for max yield @ thickness*

Other "non-pickling" Processing	
Tension Leveling Only	\$1.00 cwt
Repass to add Oil	\$1.00 cwt
Impart EPS profile onto already scale free material incl. stainless (material must be oil free)	Base

\$250 min charge per coil

Paper Wrap Coils	
\$0.10 cwt	20 ton coils
\$0.20 cwt	10 ton coils

(required if EPS dry)

Pricing Effective May 1, 2017

Supersedes all earlier dated pricing sheets

Terms:

- Net 30 days
- FOB Red Bud, IL
- No Scrap Credit
- Standard Storage Applies
- TMW reserves the right to modify pricing for special grades*

EPS® is a patented process developed and owned by The Material Works, Ltd.
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